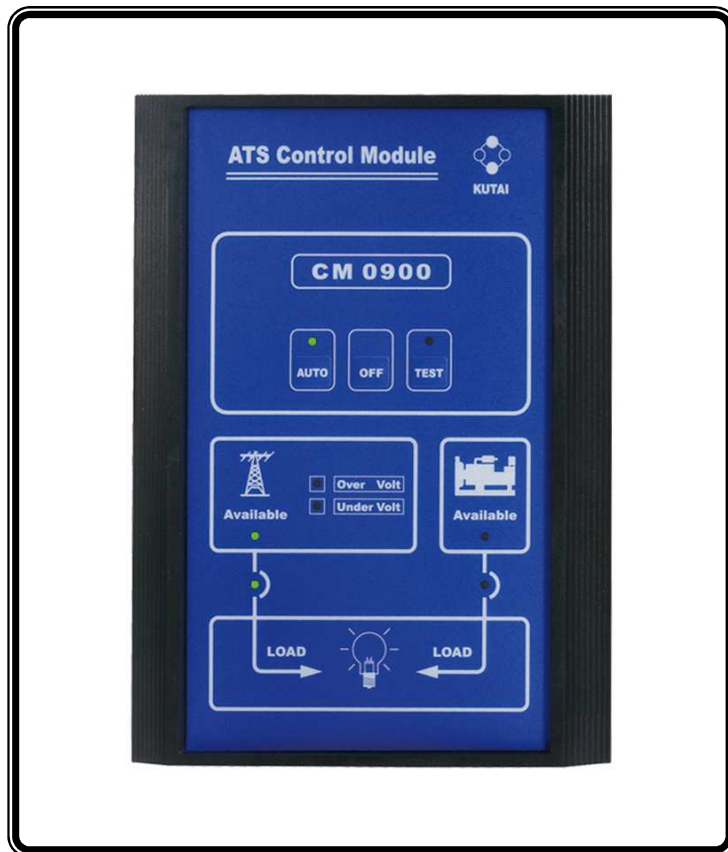


CM0900

AUTOMATIC TRANSFER SWITCH CONTROL UNIT FOR 1Ø 220V SYSTEM OPERATOR'S MANUAL



固也泰電子工業有限公司
KUTAI ELECTRONICS INDUSTRY CO., LTD.



Headquarters : No.3, Lane 201, Chien Fu ST., Chyan Jenn Dist., Kaohsiung, TAIWAN

Tel : + 886-7-8121771

Fax : + 886-7-8121775

URL : <http://www.kutai.com.tw>

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SECTION 1 : INTRODUCTION

1.1 Preliminary Comments and Safety Precautions

This technical document is intended to cover most aspects associated with the installation, application, operation and maintenance of the CM0900 Automatic Transfer Switch Controller. It is provided as a guide for authorized and qualified personnel application of the CM0900 Automatic Transfer Switch Controller.

1.2 Background

Transfer switches are used to protect critical electrical loads against loss of power. The load's normal power source is backed up by a standby (emergency) power source. A transfer switch is connected to both the normal and emergency sources and supplies the load with power from one of these two sources. In the event that power is lost from the normal source, the transfer switch transfers the load to the standby source. Once normal power is restored, the load was transferred back to the normal power source.

When using the CM0900 module in automatic transfer switch equipment, the switch's intelligence system initiates the transfer when normal power falls below or over a preset voltage. If the emergency source is a standby generator, the transfer switch initiates generator starting and transfers to the standby source when generator is available. When normal power is restored, the transfer switch automatically transfers back and initiates engine shutdown after a preset engine cooling down time delay.

An automatic transfer switch consists of three basic elements:

1. Main contacts to connect and disconnect the load to the source of power.
2. A transfer mechanism to affect the transfer of the main contacts from one source to another source.
3. Intelligence control unit to constantly monitor the condition of the power sources and thus provide the intelligence necessary for the switch and related circuit operation.

This manual deals with the third basic element of the automatic transfer switch, the required intelligence automatic controller. All the Automatic Transfer Switch functions were performed by a door mounted logic panel CM0900 control unit. The CM0900 logic panel brings intelligence, supervisory and adjustable capabilities to automatic transfer switch equipment.

1.3 Products Overview

The CM0900 Automatic Transfer Switch module is an intelligence, microprocessor based automatic transfer switch controller. It is a compact panel mounted device designed to replace traditional relay and solid state logic panels.

The CM0900 controller provides an unmatched degree of programmed flexibility to address the needs of motor drive switch or magnetic contactor system. It provides the necessary intelligence to insure that the switch operates properly through a series of timing functions. The CM0900 controller will :

- Monitor normal source over and under voltages.
- Permit system testing the transfer switch with load from front panel.
- Permit customer plant engine test without load by external exerciser timer.
- Provide the source status and fail alarm indications on the front panel.

1.4 Functions / Features

The primary function of CM0900 controller is to accurately monitor power sources and provide the necessary intelligence to operate a transfer switch in an appropriate and timely manner.

From installation to programming to usage, the CM0900 controller was designed with operational simplicity in mind. The CM0900 controller operates with system voltage from 160 VAC to 270 VAC at 50 or 60 Hz.

1.4.1 Standard Features

The features can be simply adjusted by customer via 9 dip-switches, depending upon customer requirements.

Feature 1 :Switch Type selected

The CM0900 controller provides an unmatched degree of programmed flexibility to address the needs of motor drive switch or magnetic contactor system. (Refer to programming table)

Feature 2 :Time Delay Normal to Emergency (TDNE)

TDNE provides a time delay when transferring the normal source to the Standby source. It ensures stability of the Standby source. (Refer to programming table)

Adjustable TDNE range : 2, 10, 20 and 30sec

Feature 3 : Time Delay Engine Start (TDES)

TDES delays the initiation of the engine start circuit in order to override momentary power outages or voltage fluctuations of the normal source. The TDES timer shall start when the normal source becomes unavailable. If the Normal source becomes available while timing, the TDES timer will reset. The CM0900 controller can perform the time delay engine start function without control power for 15 seconds. (Refer to programming table)

Adjustable TDES range : 2, 5, 10 and 15sec

Feature 4 : Time Delay Emergency to Normal (TDEN)

TDEN delays the transfer from the standby source to the normal source to permit stabilization of the normal source before retransfer is made. Timing begins when the normal source becomes available. (Refer to programming table)

Adjustable TDEN range : 2, 10, 120 and 300sec

Feature 5 : Time Delay Engine Cool-down (TDEC)

TDEC permits the generator to continue to run unloaded after retransfer to the normal source has occurred. Timing begins when the transfer to normal has been completed. (Refer to programming table)

Adjustable TDEC range : 2, 30, 120 and 300sec

Feature 6 : Under / Over voltage Sensing

The controller monitors the voltage of the normal power source.

Build-in Un-adjustable over volt setting : 270VAC

Build-in Over volt reset setting : 265VAC








































Build-in Un-adjustable under volt setting : 180VAC

Build-in Under volt reset setting : 185VAC

Feature 7 : External Plant Exerciser

The CM0900 module accepted customer plant engine test without load on a preset period. There are 4 terminals on the rear of CM0900 module to accept external exerciser timer signal input (TB1-3 & TB1-4) and to provide AC220V power for external timer when the normal power is available.(TB1-1 & TB1-2)

Programming Table

| | | | |
|---|---|---|------------|
|  | Switch Type Selector |  OFF  ON | MCCB TYPE |
| | | | MC TYPE |
|  | TDEN Time Delay Emergency to Normal |  OFF OFF  OFF ON | 2 Seconds |
| | |  ON OFF  ON ON | 10 Seconds |
| | |  ON OFF  ON ON | 2 Minutes |
| | |  ON ON  ON ON | 5 Minutes |
|  | TDNE Time Delay Normal to Emergency |  OFF OFF  OFF ON | 2 Seconds |
| | |  ON OFF  ON ON | 10 Seconds |
| | |  ON OFF  ON ON | 20 Seconds |
| | |  ON ON  ON ON | 30 Seconds |
|  | TDEC Time Delay Engine Cool-down |  OFF OFF  OFF ON | 2 Seconds |
| | |  ON OFF  ON ON | 30 Seconds |
| | |  ON OFF  ON ON | 2 Minutes |
| | |  ON ON  ON ON | 5 Minutes |
|  | TDES Time Delay Engine Start |  OFF OFF  OFF ON | 2 Seconds |
| | |  ON OFF  ON ON | 5 Seconds |
| | |  ON OFF  ON ON | 10 Seconds |
| | |  ON ON  ON ON | 15 Seconds |

SECTION 2 : HARDWARE DESCRIPTION

2.1 General

The purpose of this section is to familiarize the reader with CM0900 hardware, its nomenclature, and to list the unit specifications. The information presented is divided into the following parts:

- Auto / Test Pushbutton
- Panel LEDs Outputs
- Rear Access Area
- Connector & Terminals

2.2 Auto / Test Pushbutton

The front operator panel supports a long-life Auto / Test pushbutton. Pushbuttons accomplish their function when pressed and released. Refer to Paragraph 3.3 for information concerning the function. (Refer to Figure 1)

2.3 Panel LEDs Outputs

Eight individual LEDs are lit when performing or indicating a specific function. For detailed information on individual LEDs refer to Paragraph 3.3. (Refer to Figure 1)

2.4 Rear Access Area

The rear access area of the CM0900 controller is normally accessible from the rear of panel. A wiring connector and terminals are made at the rear of the chassis. For detailed information of connecting wire diagram refer to Paragraph 6.

The CM0900 circuit board build-in 4 high voltage fuses for normal and standby input protected (Refer to rear layout Figure 2)

Fuse Table

| PIN NO. | NOTES |
|---------|------------------------------------|
| Fuse1 | Normal source protected fuse 6.3A |
| Fuse2 | Normal source protected fuse 6.3A |
| Fuse3 | Standby source protected fuse 6.3A |
| Fuse4 | Standby source protected fuse 6.3A |

2.5 Connector & Terminals Functions

The following describes the connections to the connector and terminals on the rear of CM0900 module. (Refer to rear layout Figure 2)

Connector 12 way

| PIN NO. | NOTES |
|---------|----------------------------------|
| CN1-1 | Normal source 220V input |
| CN1-2 | Normal source 220V input |
| CN1-3 | Null |
| CN1-4 | Connect to Standby signal output |
| CN1-5 | Normal connected signal input |
| CN1-6 | Connect to Normal signal output |
| CN1-7 | Connect to Normal signal output |
| CN1-8 | Standby connected signal input |
| CN1-9 | Connect to Standby signal output |
| CN1-10 | Null |
| CN1-11 | Standby source 220V input |
| CN1-12 | Standby source 220V input |

Terminals 6 way

| PIN NO. | NOTES |
|---------|--|
| TB1-1 | External exerciser timer power 220V output |
| TB1-2 | External exerciser timer power 220V output |
| TB1-3 | External plant test signal input |
| TB1-4 | External plant test signal input |
| TB1-5 | Engine remote start signal output |
| TB1-6 | Engine remote start signal output |

Front Panel

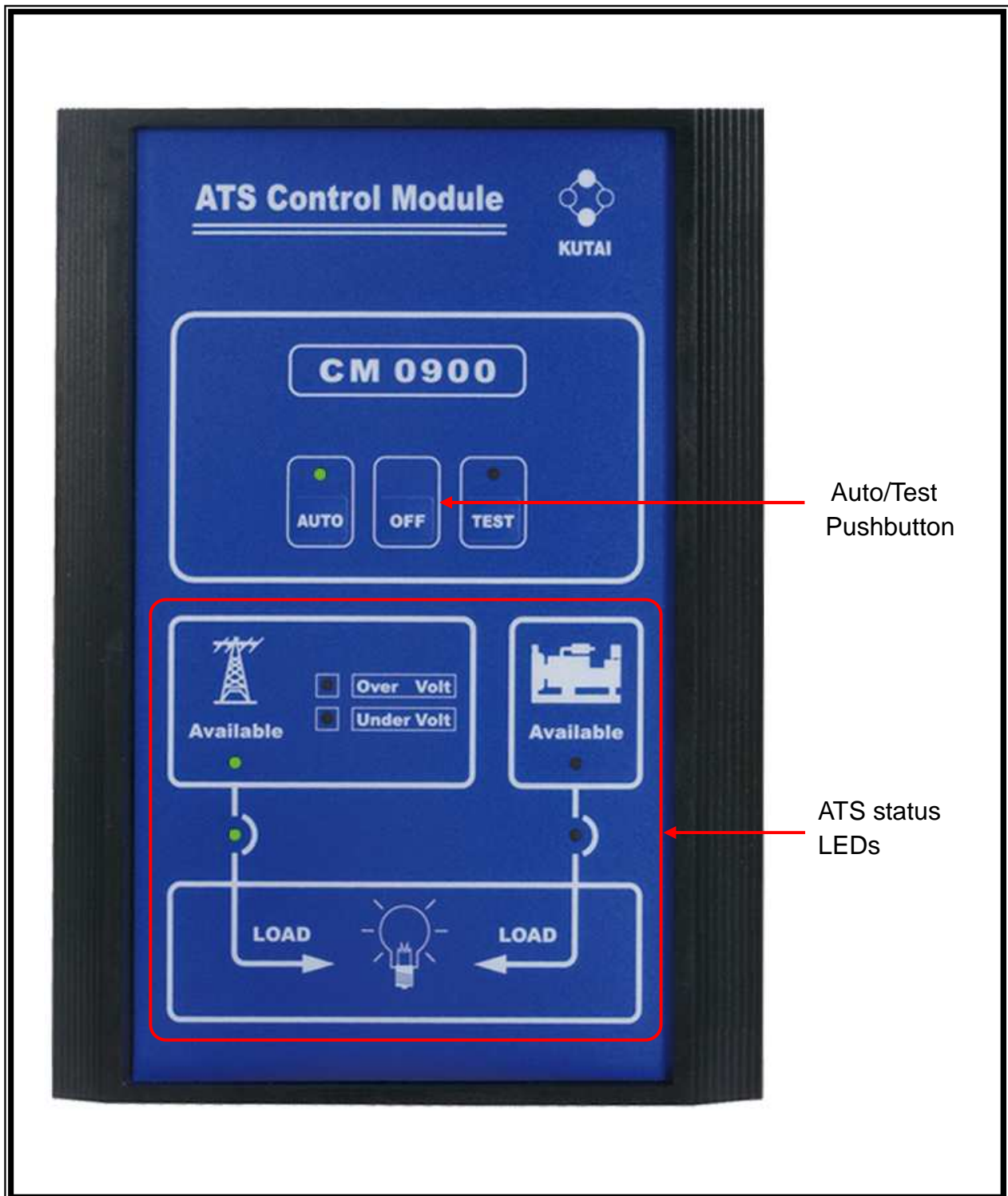


Figure 1

Rear Layout

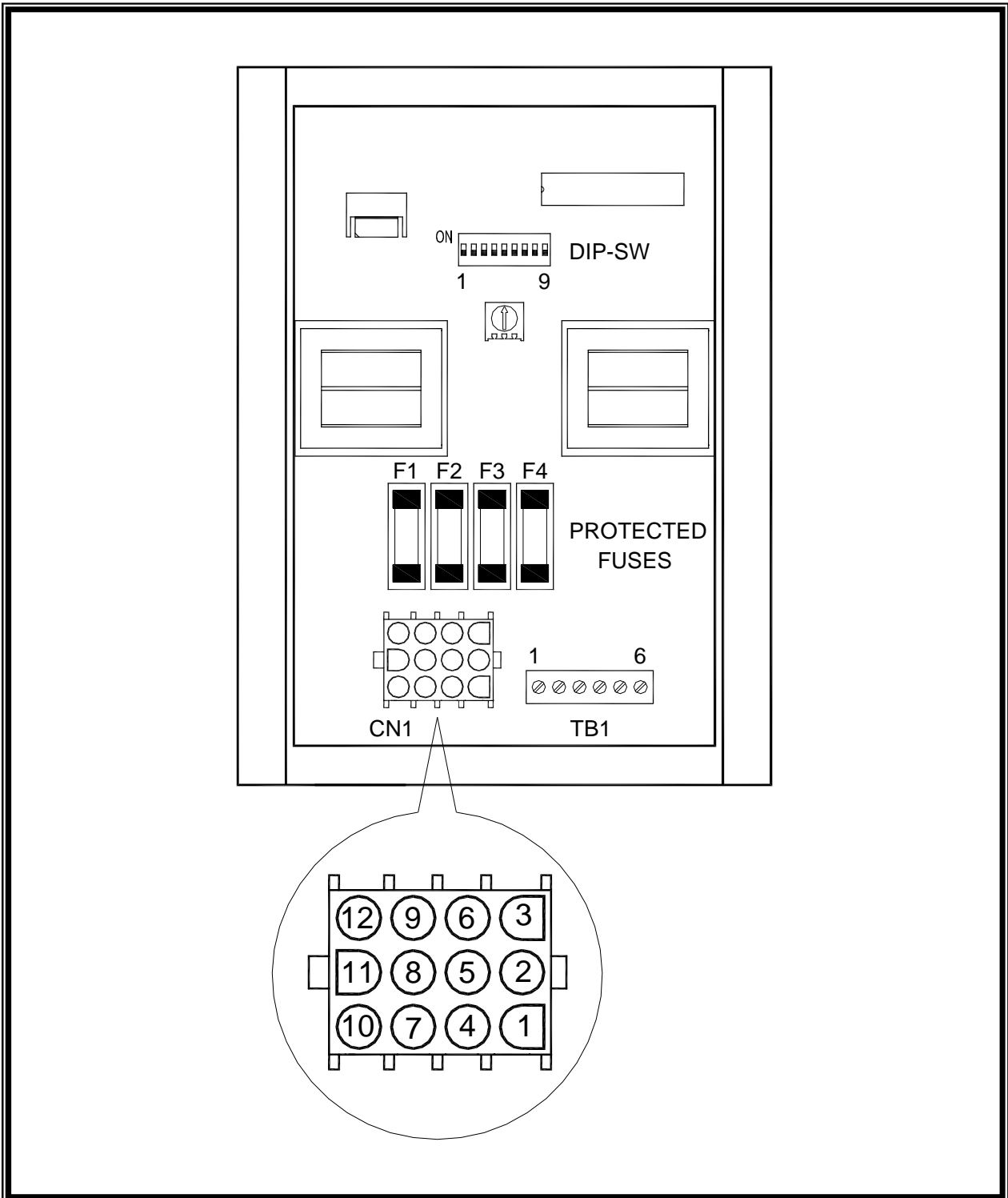


Figure 2

SECTION 3 : OPERATOR PANEL

3.1 General

The operator panel, which is normally accessible from the outside of a panel or door, provides a means for Auto or Test functions and parameter monitoring.

3.2 Auto / Test Pushbutton

Pushing the Auto / Test pushbutton when the CM0900 is at TEST position, the CM0900 will run in automatic mode and a LED is provided to indicate the auto position.

Pushing the Auto / Test pushbutton when the CM0900 is at AUTO position, the CM0900 will run in engine test mode and a LED is provided to indicate the test position.

3.3 Panel LED Outputs

Auto Position (Green)

Indicates that the CM0900 controller is setting to AUTO function.

Test Position (Green)

Indicates that the CM0900 controller is setting to TEST function.

Normal Source Available (Green)

Indicates that the normal source is available and the voltage is within the 180 ~ 270VAC.

Normal Source Connected (Green)

Indicates that the transfer switch is connected to the normal source.

Standby Source Available (Green)

Indicates that the standby source is available.

Standby Source Connected (Green)

Indicates that the transfer switch is connected to the standby source.

Normal Over Voltage (Red)

Indicates that the normal source is unavailable and the voltage is over 270VAC.

Normal Under Voltage (Red)

Indicates that the normal source is unavailable and the voltage is below 180VAC.

SECTION 4 : OPERATION

4.1 General

This section specifically describes the operation and functional use of the CM0900 controller.

- Auto mode
- Test mode

The practical use of and operation within each category will be discussed. In this section it is assumed that prior sections were reviewed and that operator has a basic understanding of the hardware.

4.2 Auto Mode

The automatic mode of the CM0900 controller provides for automatic transfer and retransfers from source to source as dictated by the features supplied and their programmed values.

The CM0900 controller intelligence and supervisory circuits which constantly monitor the condition of both normal and standby power sources thus providing the required intelligence for transfer operations.

For example, automatically initiate an transfer of power when power fails or voltage level drops below a preset value. Exactly what the CM0900 controller will initiate in response to a given system condition depends upon the combination of standard and selected optional features.

4.3 Test Mode

When the CM0900 is at Auto position, pressed the Auto / Test pushbutton on the front panel. the CM0900 will run in with load engine test mode, that simulates a loss of normal source. The TDES and TDNE programmed time delays will be performed as part of the Test.

When the user terminated the engine test mode by press the Auto / Teat pushbutton, then the controller will return to automatic mode. When normal power is available, the transfer switch automatically

transfers back from standby source to normal source and initiates engine shutdown after a preset engine cooling down time delay.

4.4 Programming

There are 9 setting dip-switches on the rear of CM0900 for Switch type, TDEN, TDNE, TDES and TDEC setting.

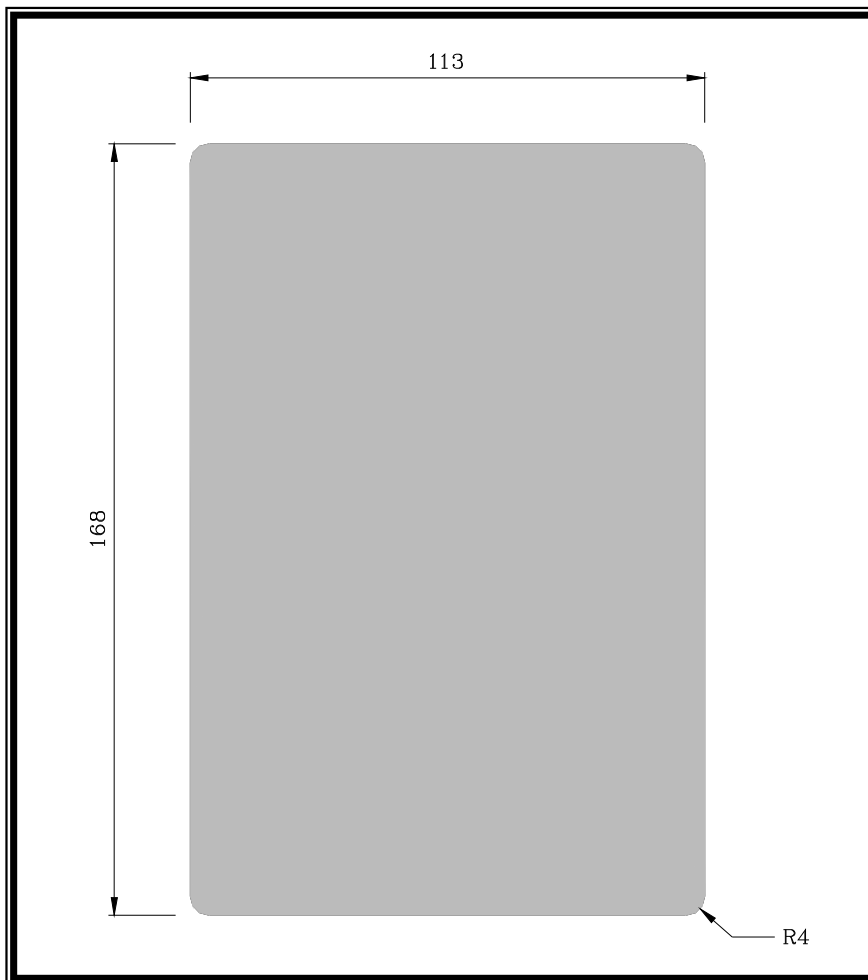
For detailed information refer to Paragraph 1.4.1.

SECTION 5 : INSTALLATION INSTRUCTIONS

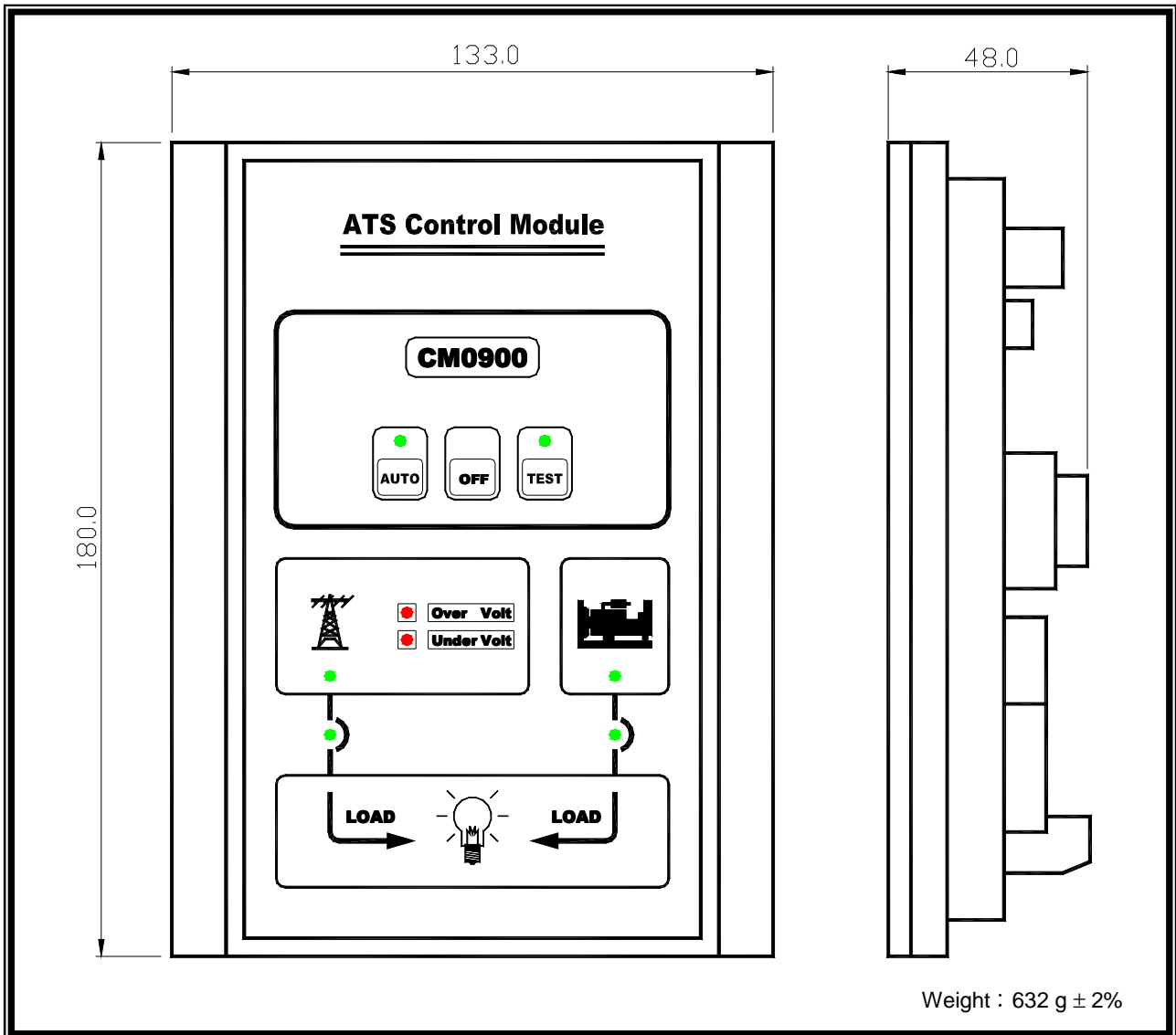
5.1 General

The CM0900 controller has been designed for front panel mounting.

5.2 Panel Cut-Out (All Dimensions in MM.)



5.3 Unit Dimensions (All Dimensions in MM.)



SECTION 6 : TYPICAL WIRING

6.1 General

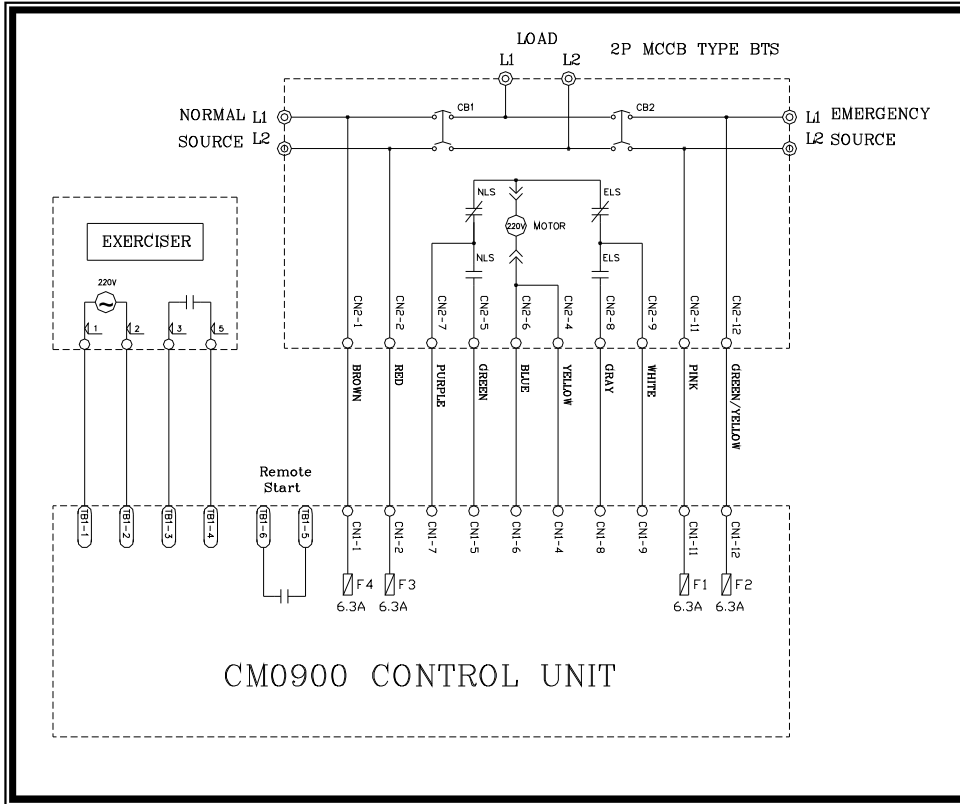
It is dangerous to feed high voltage to the CM0900 Printed Circuit boards. The CM0900 controller operates with system voltage from 160 VAC to 280 VAC at 50 or 60 Hz.

When the system voltage is different from 1Ø 220 VAC, Use ATS-01 programmable ATS controller module.

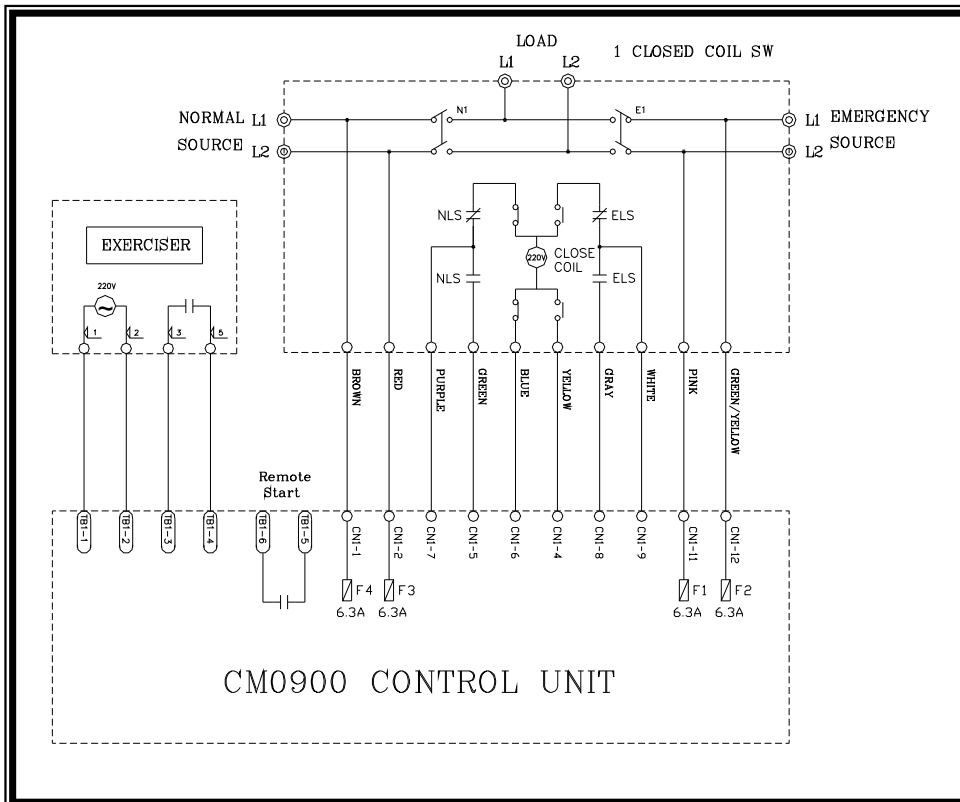
The CM0900 maximum transfer current is 6 Amps,. When the switch transfer current over 6 Amps, two external power relays is recommended. (The connecting wire diagram refer to 6.4 section.)

6.2 Typical connecting wire diagram

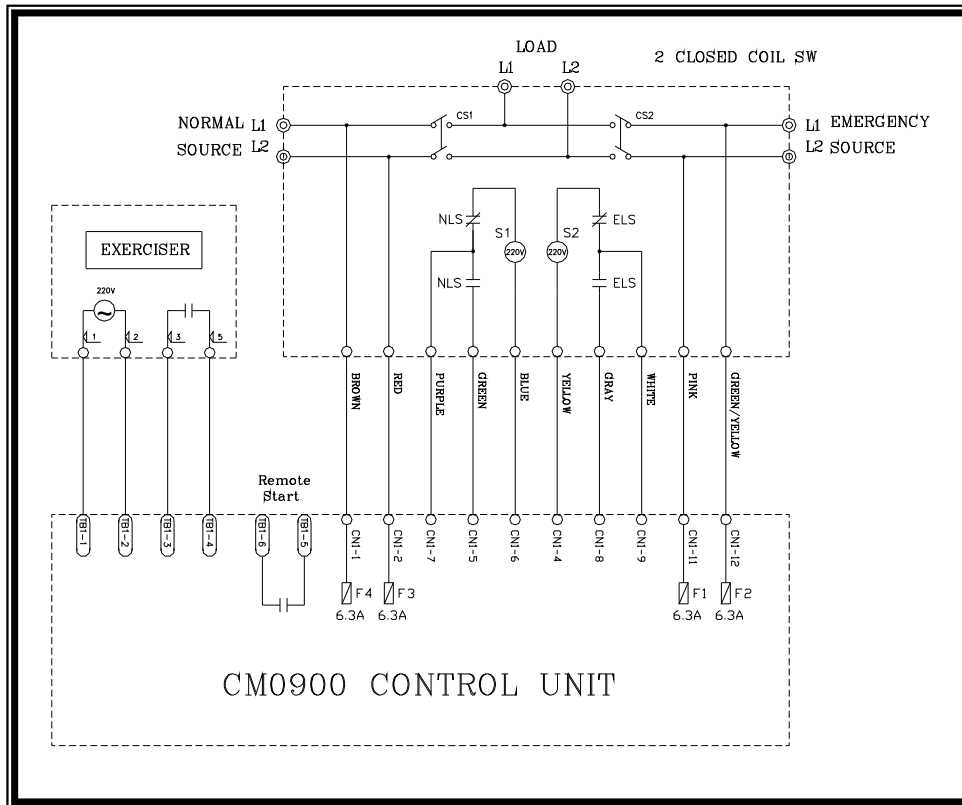
6.2.1 MCCB Type Wiring Diagram (Set Dip-sw1 to off position)



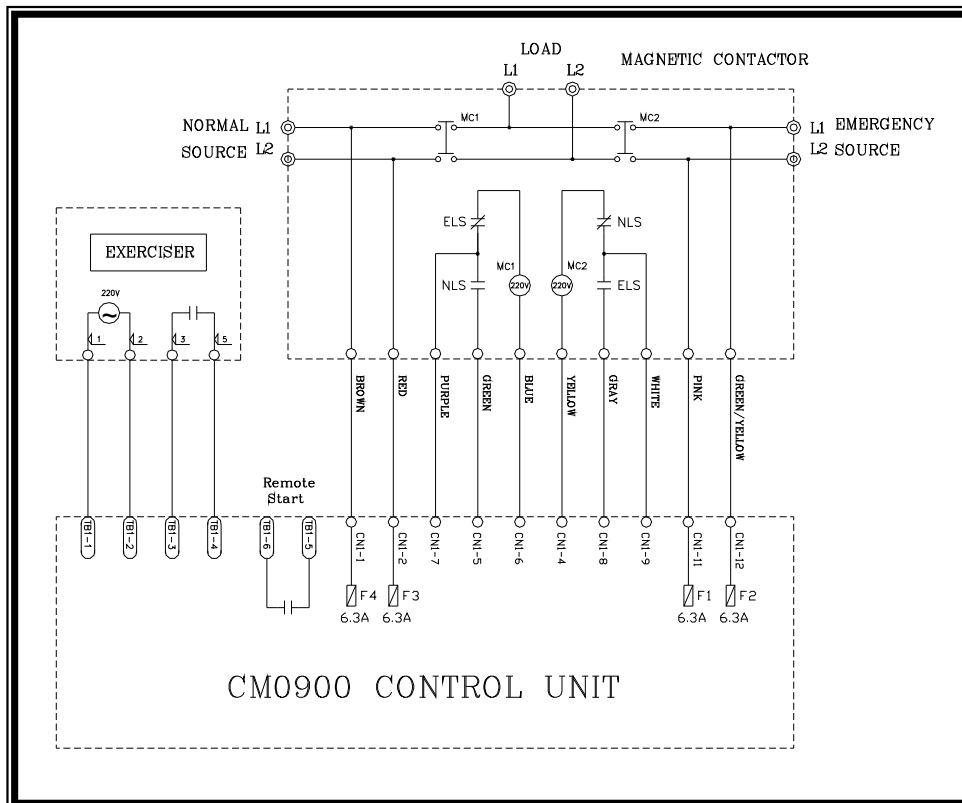
6.2.2 One Coil Double Throw Typical Wiring Diagram (Set Dip-sw1 to off position)



6.2.3 Two Coils Double Throw Type Wiring Diagram (Set Dip-sw1 to off position)

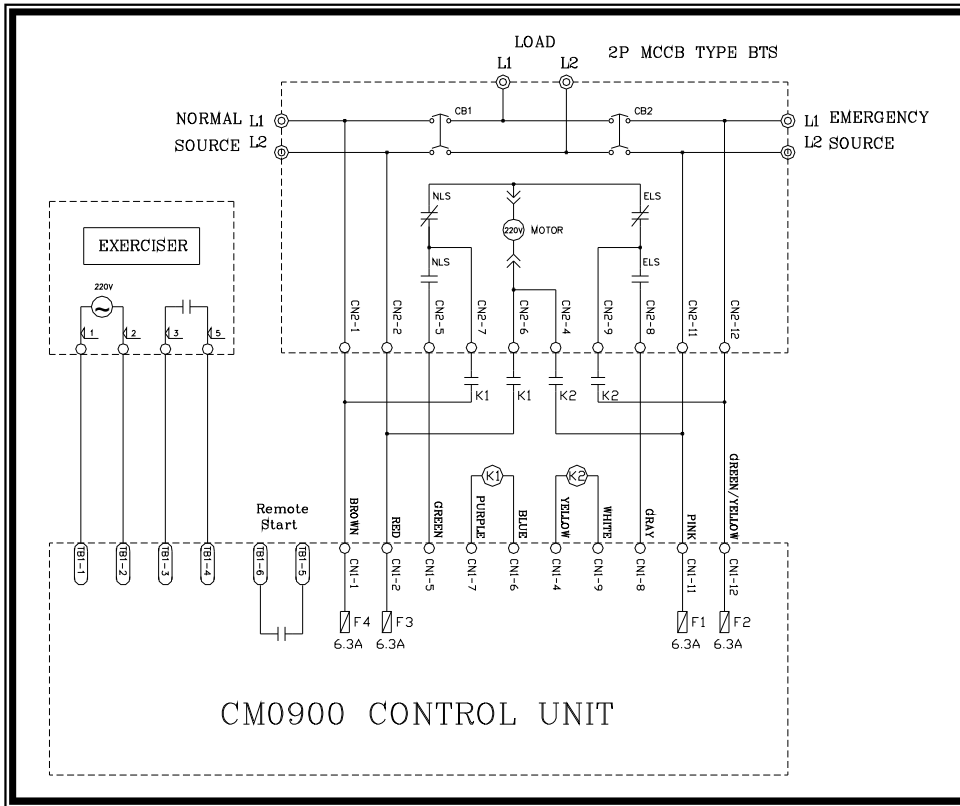


6.2.4 Magnetic Contactor Type Wiring Diagram (Set Dip-sw1 to ON position)

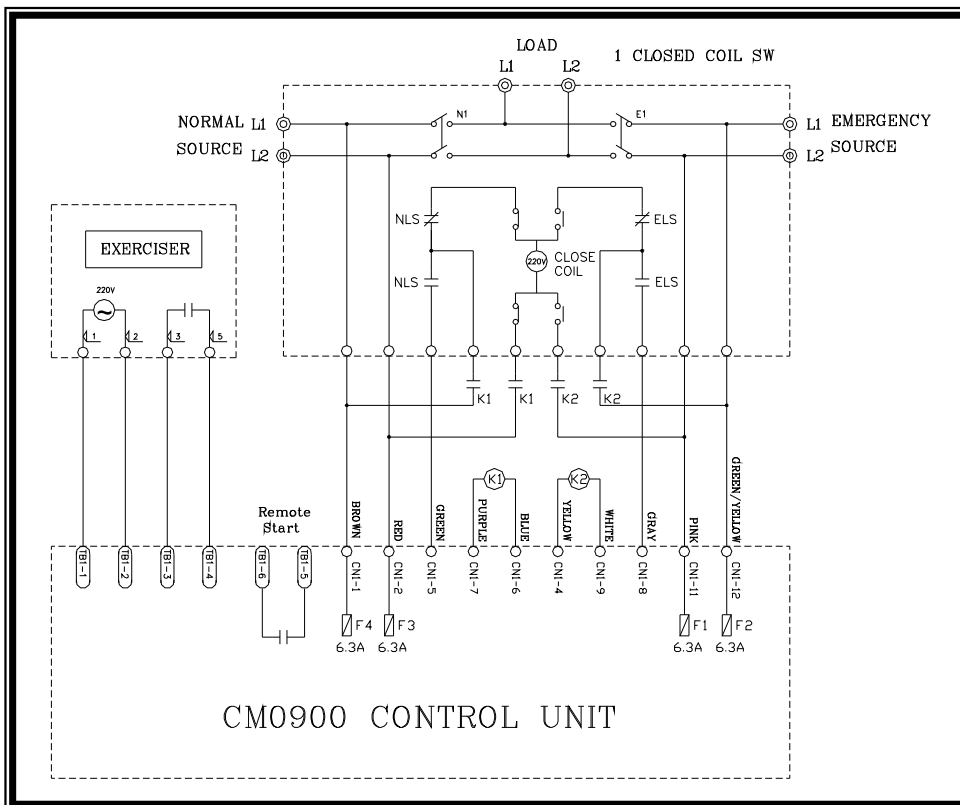


6.3 Connecting Wire Diagram When The Switch Transfer Current Over 6 Amps

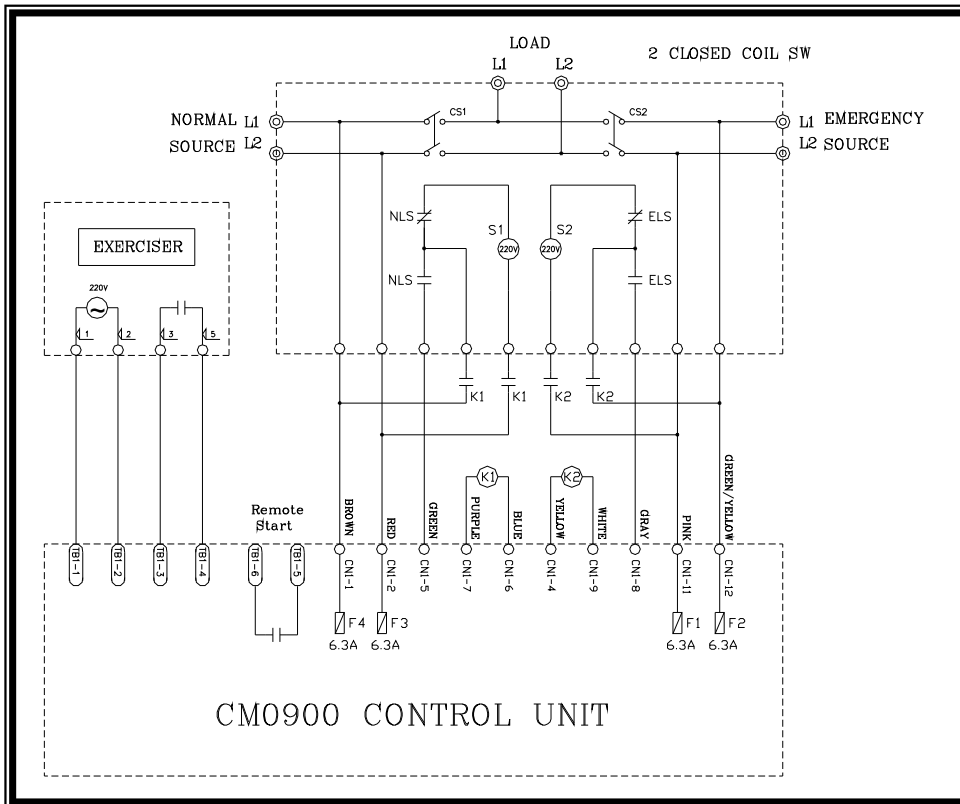
6.3.1 MCCB Type Wiring Diagram (Set Dip-sw1 to off position)



6.3.2 One Coil Double Throw Typical Wiring Diagram (Set Dip-sw1 to off position)



6.3.3 Two Coils Double Throw Type Wiring Diagram (Set Dip-sw1 to off position)



6.3.4 Magnetic Contactor Type Wiring Diagram (Set Dip-sw1 to ON position)

